MACHINES AND EQUIPMENT

We focus on technological innovation and invest in extremely high-performance equipment :

WIRE EROSION IN WATER BATH

- 1 AgieCharmilles CUT 3000 with rotary indexing table JauchSchmider - L500 x l350 x H256
- 1 AgieCharmilles 6050 TW - L630 x l320 x H160
- 1 Charmilles 4030 SI - L450 x l320 x H240 with automatic feeder SYSTEM 3R 20 positions
- 3 Charmilles 2030 SI - L320 x l220 x H116
- 1 Rotary spindle SYSTEM 3R
- 2 Fanuc ROBOCUT α-C400iC - L400 x l300 x H255
  - One with molybdenum wire machining
- 1 Fanuc ROBOCUT α-C600iC - L600 x l400 x H410
  - Machining tolerance ± 0.002 mm
  - Ra 0.10
  - Materials machined : all electrical conductor materials

WIRE EROSION IN OIL BATH

This technology allows parts to be machined for the medical and watchmaking fields, in order to avoid material corrosion.

- 2 Charmilles 2050 TWO in oil with robot SYSTEM 3R 12 positions - L320 x l220 - H160
  - Machining tolerance ± 0.001 mm
  - Ra 0.10
  - Materials machined : all electrical conductor materials except for aluminium

EDM DIE-SINKING

- 1 AgieCharmilles FORM 3000 VHP with robot SYSTEM 3R WPT 1+ - L600 x l400 x H500
- 1 AgieCharmilles FORM 2000 with rotary indexing table JauchSchmider - L350 x l250 x H350
  - Machining tolerance ± 0.005 mm
  - 4 axis machining
  - Materials machined : all electrical conductor materials except for aluminium

HIGH SPEED DRILLING

- 1 Castek MD 30 CNC drilling option Ø 0.1 mm - orbiting option to calibrate a diameter after drilling - L300 x l200 x H300
- 1 AgieCharmilles DRILL 20 CN drilling option Ø 0.15 mm - L300 x l200 x H300
- 1 Charmilles DRILL 11 drilling option Ø 0.15 mm - L300 x l200 x H300
  - Spark drilling
  - High speed drilling of all materials Ø 0.1 to 3 mm
  - Materials : steel and tungsten carbide

MILLING - TURNING

Machining of series parts.

- 1 BUMOTEC S191 Ø65 7 axis - L410 x l200 x H400

HIGH SPEED MILLING

Machining of parts in all materials.

- 2 MIKRON MILL S 400 U 5 axis spindle
  42 000 rpm with automatic feeder SYSTEM 3R
  12 positions
  Magazine 68 tools - L500 x l240 x H360
- 2 MIKRON HSM 400 U 5 axis spindle
  42 000 rpm with automatic feeder SYSTEM 3R
  48 positions
  Magazine 36 and 68 tools - L400 x l240 x H350
- 1 MIKRON HSM 400 3 axis spindle
  42 000 rpm with automatic feeder SYSTEM EROWA
  7 positions
  Magazine 36 tools - L400 x l450 x H350

MILLING

Machining of parts on a milling machine CNC.

- 1 Milling center CN SOMAB DIAM 850 L 3 axis
  Spindle 10 000 rpm
  Magazine 24 tools - L850 x l600 x H560

TURNING

Machining of parts by a digitally controlled lathe.

- 1 SOMAB OPTIMAB 350 V AERO TD 2 axis - Ø 410 X L600
- 1 SOMAB OPTIMAB 350 2 axis + axis C-Ø410 x L 600

HIGH PRECISION GRINDING

Flat and cylindrical grinding of parts made of steel and tungsten carbide.

- 1 Flat grinding JONES & SHIPMAN 624 Easy - L600 x l200 x H400
- 1 Flat grinding JONES & SHIPMAN TECHMASTER 634X - L600 x l300 x H605
- 1 Flat grinding JONES & SHIPMAN 540S - L450 x l150 x H457
- 1 Cylindrical grinding LIPEMEC RC 250 - L250 x l200 x H100

MEASURING EQUIPMENT

Visuel and dimensional control with high-tech equipement.

- 2 Probing machines ZEISS DURAMAX CNC,
- Optical measuring MicroVu VERTEX 311UM,
- Microscope with digital camera MM1 GARANT,
- 2 Stereoscopic microscopes ZEISS Stemi 305,
- 3 Stereoscopic microscopes 3D MANTIS,
- Camera 4K,
- TESA measuring column Hite 350+D,
- Rugosimeter,
- Durometer,
- Master pin every 0.1 mm,
- Plastiform.

POLISHING AND MASS FINISHING

Manuel and mechanical polishing up to Ra 0.1.

- 1 Line of equipment for polishing parts,
- 1 Polishing machine LAM PLAN MM 8027.

HEAT TREATMENT

- 1 Quenching furnace NABERTHERM

PRINTERS 3D

We use PLA, ABS, PET, PA, Flexible, PP, PC, PA-CF

LASER MARKING

We guarantee the traceability of our parts thanks to laser marking.

- 1 Laser marking machine SIC MARKING L-BOX 20W

PASSIVATION

Parts made from stainless steel are passivated.
This is particularly important for the medical industry.

MICROEROSION
HIGH PRECISION MECHANICAL ENGINEERING

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